

Safety Data Sheet
acc. to OSHA HCS

Printing date 06/02/2022

Reviewed on 06/02/2022

1 Identification

- **Product identifier**
- **Trade name: Hardener**
- **Article number: Series 482-HDA**
- **Application of the substance / the mixture** Additive
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
DECO TECHnology Group Inc.
PRINTCOLOR SCREEN AG
TEL (714) 639-3326
FAX (714) 639-2261
- **Information department:** Product safety department
- **Emergency telephone number:** 800-535-5053

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS07

Acute Toxicity - Inhalation 4	H332 Harmful if inhaled.
Eye Irritation 2A	H319 Causes serious eye irritation.
Sensitization - Skin 1	H317 May cause an allergic skin reaction.
Specific Target Organ Toxicity - Single Exposure 3	H335 May cause respiratory irritation.

- **Label elements**

- **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS07

- **Signal word** Warning

- **Hazard-determining components of labeling:**

Hexamethylen-1,6-diisocyanat homopolymer
Benzen, 1,3-diisocyanatomethyl-, polymer mit 1,6-diisocyanatohexan, polyethylene glycol mono-Me ether-geblockt

- **Hazard statements**

Harmful if inhaled.
Causes serious eye irritation.
May cause an allergic skin reaction.
May cause respiratory irritation.

- **Precautionary statements**

Avoid breathing dust/fume/gas/mist/vapors/spray

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Wash thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves / eye protection / face protection.
If on skin: Wash with plenty of water.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Call a poison center/doctor if you feel unwell.
Specific treatment (see on this label).
If skin irritation or rash occurs: Get medical advice/attention.
If eye irritation persists: Get medical advice/attention.
Wash contaminated clothing before reuse.
Store in a well-ventilated place. Keep container tightly closed.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



· **HMIS-ratings (scale 0 - 4)**



· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 28182-81-2	Hexamethylen-1,6-diisocyanat homopolymer	≥50-≤100%
CAS: 108-32-7	propylene carbonate	≥10-≤25%
CAS: 1160001-30-8	Benzen, 1,3-diisocyanatomethyl-, polymer mit 1,6-diisocyanatohexan, polyethylene glycol mono-Me ether-geblockt	≥20-≤25%

4 First-aid measures

· **Description of first aid measures**

· **General information:** Immediately remove any clothing soiled by the product.

· **After inhalation:**

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:**

Immediately rinse with water.

If skin irritation continues, consult a doctor.

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- **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**
No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Not required.
- **Environmental precautions:** Dilute with plenty of water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· **PAC-1:**

CAS: 28182-81-2	Hexamethylen-1,6-diisocyanat homopolymer	7.8 mg/m ³
CAS: 108-32-7	propylene carbonate	34 mg/m ³
CAS: 822-06-0	hexamethylene-di-isocyanate	0.018 ppm

· **PAC-2:**

CAS: 28182-81-2	Hexamethylen-1,6-diisocyanat homopolymer	86 mg/m ³
CAS: 108-32-7	propylene carbonate	370 mg/m ³
CAS: 822-06-0	hexamethylene-di-isocyanate	0.2 ppm

· **PAC-3:**

CAS: 28182-81-2	Hexamethylen-1,6-diisocyanat homopolymer	510 mg/m ³
CAS: 108-32-7	propylene carbonate	2,200 mg/m ³
CAS: 822-06-0	hexamethylene-di-isocyanate	3 ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling** No special precautions are necessary if used correctly.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.

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- **Information about storage in one common storage facility:** Store away from foodstuffs.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Storage class:** 10
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Do not inhale gases / fumes / aerosols.
Avoid contact with the eyes and skin.
- **Breathing equipment:** Not necessary if room is well-ventilated.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**
The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Goggles recommended during refilling.

9 Physical and chemical properties

- **Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**

Form:	Fluid
Color:	According to product specification
- **Odor:** Characteristic

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· Odor threshold:	Not determined.
· pH-value:	Not determined.
· Change in condition Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	242 °C (467.6 °F)
· Flash point:	135 °C (275 °F) (Abel Pensky)
· Flammability (solid, gaseous):	Not applicable.
· Ignition temperature:	430 °C (806 °F)
· Decomposition temperature:	Not determined.
· Auto igniting:	Product is not selfigniting.
· Danger of explosion:	Product does not present an explosion hazard.
· Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
· Vapor pressure:	Not determined.
· Density at 20 °C (68 °F):	1.18 g/cm ³ (9.85 lbs/gal)
· Relative density	Not determined.
· Vapor density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with Water:	Not determined.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic at 20 °C (68 °F):	450-850 s (DIN 53211/4)
· Solvent separation test VOC content:	0.00 % 0.0 g/l / 0.00 lb/gal
VOC (EC)	≥20-<25 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

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11 Toxicological information

· **Information on toxicological effects**

· **Acute toxicity:**

· **Primary irritant effect:**

· **on the eye:** Irritating effect.

· **Sensitization:** Sensitization possible through skin contact.

· **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful

Irritant

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

· **NTP (National Toxicology Program)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

· **Toxicity**

· **Aquatic toxicity:** No further relevant information available.

· **Persistence and degradability** No further relevant information available.

· **Behavior in environmental systems:**

· **Bioaccumulative potential** No further relevant information available.

· **Mobility in soil** No further relevant information available.

· **Additional ecological information:**

· **General notes:**

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**

· **Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

· **Uncleaned packagings:**

· **Recommendation:** Disposal must be made according to official regulations.

· **Recommended cleansing agent:** Water, if necessary with cleansing agents.

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14 Transport information

· UN-Number	Void
· DOT, ADR, IMDG, IATA	Void
· UN proper shipping name	Void
· DOT, ADR, IMDG, IATA	Void
· Transport hazard class(es)	Void
· DOT, ADR, ADN	Void
· Class	Void
· IMDG, IATA	Void
· Class	Not restricted good
· Packing group	Void
· DOT, ADR, IMDG, IATA	Void
· Environmental hazards:	Not applicable.
· Special precautions for user	Not applicable.
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· UN "Model Regulation":	Void

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.

· **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredient is listed.

· **Section 313 (Specific toxic chemical listings):**

CAS: 822-06-0 | hexamethylene-di-isocyanate

· **TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

· **Hazardous Air Pollutants**

CAS: 822-06-0 | hexamethylene-di-isocyanate

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogen categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

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· **TLV (Threshold Limit Value)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements**

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· **Hazard pictograms**



GHS07

· **Signal word** Warning

· **Hazard-determining components of labeling:**

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May cause an allergic skin reaction.

May cause respiratory irritation.

· **Precautionary statements**

Avoid breathing dust/fume/gas/mist/vapors/spray

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If on skin: Wash with plenty of water.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Call a poison center/doctor if you feel unwell.

Specific treatment (see on this label).

If skin irritation or rash occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Wash contaminated clothing before reuse.

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Product safety department

· **Contact:** hse@printcolor.ch

· **Date of preparation / last revision** 06/02/2022 / -

· **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

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ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
VOC: Volatile Organic Compounds (USA, EU)
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Acute Toxicity - Inhalation 4: Acute toxicity – Category 4
Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A
Sensitization - Skin 1: Skin sensitisation – Category 1
Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3

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