

Safety Data Sheet
acc. to OSHA HCS

Printing date 05/30/2022

Reviewed on 05/30/2022

1 Identification

- **Product identifier**
- **Trade name: Special thinner**
- **Article number: Series 10-0330**
- **CAS Number:**
108-94-1
- **EC number:**
203-631-1
- **Index number:**
606-010-00-7
- **Application of the substance / the mixture** Additive
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
DECO TECHNOLOGY Group Inc.
PRINTCOLOR SCREEN AG
TEL (714) 639-3326
FAX (714) 639-2261
- **Information department:** Product safety department
- **Emergency telephone number:** 800-535-5053

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flammable Liquids 3

H226 Flammable liquid and vapor.



GHS07

Acute Toxicity - Inhalation 4 H332 Harmful if inhaled.

- **Label elements**

- **GHS label elements**

The substance is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS02 GHS07

- **Signal word** Warning

- **Hazard-determining components of labeling:**

cyclohexanone

- **Hazard statements**

Flammable liquid and vapor.

Harmful if inhaled.

- **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Keep container tightly closed.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

(Contd. on page 2)

Printing date 05/30/2022

Reviewed on 05/30/2022

Trade name: Special thinner

(Contd. of page 1)

Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing vapours.
Use only outdoors or in a well-ventilated area.
Wear protective gloves/protective clothing/eye protection/face protection.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Call a poison center/doctor if you feel unwell.
In case of fire: Use CO₂, powder or water spray to extinguish.
Store in a well-ventilated place. Keep cool.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 0
Fire = 2
Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = 0
Fire = 2
Reactivity = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Substances**

· **CAS No. Description**

CAS: 108-94-1 cyclohexanone

· **Identification number(s)**

· **EC number:** 203-631-1

· **Index number:** 606-010-00-7

4 First-aid measures

· **Description of first aid measures**

· **General information:**

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

· **After inhalation:**

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:** Generally the product does not irritate the skin.

· **After eye contact:** Rinse opened eye for several minutes under running water.

· **After swallowing:** If symptoms persist consult doctor.

· **Information for doctor:**

· **Most important symptoms and effects, both acute and delayed**

No further relevant information available.

(Contd. on page 3)

Printing date 05/30/2022

Reviewed on 05/30/2022

Trade name: Special thinner

(Contd. of page 2)

- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:**
Mouth respiratory protective device.
Wear self-contained respiratory protective device.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

- **PAC-1:**

60 ppm

- **PAC-2:**

830 ppm

- **PAC-3:**

5000* ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling** Ensure good ventilation/exhaustion at the workplace.
- **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Storage class:** 3
- **Specific end use(s)** No further relevant information available.

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(Contd. on page 4)

Trade name: Special thinner

(Contd. of page 3)

8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see item 7.

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

CAS: 108-94-1 cyclohexanone

PEL	Long-term value: 200 mg/m ³ , 50 ppm
REL	Long-term value: 100 mg/m ³ , 25 ppm Skin
TLV	Short-term value: 50 ppm Long-term value: 20 ppm Skin, BEI, A3

· **Ingredients with biological limit values:**

CAS: 108-94-1 cyclohexanone

BEI	80 mg/L Medium: urine Time: end of shift at end of workweek Parameter: 1.2-Cyclohexanediol (with hydrolysis, nonspecific, nonquantitative)
	8 mg/L Medium: urine Time: end of shift Parameter: Cyclohexanol (with hydrolysis, nonspecific, nonquantitative)

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.
Wash hands before breaks and at the end of work.

· **Breathing equipment:** Not necessary if room is well-ventilated.

· **Protection of hands:**

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

· **Penetration time of glove material**

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

Printing date 05/30/2022

Reviewed on 05/30/2022

Trade name: Special thinner

(Contd. of page 4)

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form:	Fluid
Color:	Colorless
Odor:	Characteristic
Odor threshold:	Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point/Melting range:	-31 °C (-23.8 °F)
Boiling point/Boiling range:	156 °C (312.8 °F)

· **Flash point:** 44 °C (111.2 °F) (Abel Pensky)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 420 °C (788 °F)

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Not determined.

· **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

· **Explosion limits:**

Lower:	1.3 Vol %
Upper:	9.4 Vol %

· **Vapor pressure at 20 °C (68 °F):** 4 hPa (3 mm Hg)

· **Density at 20 °C (68 °F):** 0.95 g/cm³ (7.93 lbs/gal)

· **Relative density** Not determined.

· **Vapor density** Not determined.

· **Evaporation rate** Not determined.

· **Solubility in / Miscibility with**

Water at 20 °C (68 °F): 80 g/l

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**

Dynamic at 20 °C (68 °F):	15 mPas
Kinematic:	Not determined.
VOC content:	≤100.00 %
	≤950.0 g/l / ≤7.93 lb/gal
VOC (EC)	≤100.00 %

· **Other information** No further relevant information available.

10 Stability and reactivity

· **Reactivity** No further relevant information available.

· **Chemical stability**

· **Thermal decomposition / conditions to be avoided:**

No decomposition if used according to specifications.

· **Possibility of hazardous reactions** No dangerous reactions known.

· **Conditions to avoid** No further relevant information available.

· **Incompatible materials:** No further relevant information available.

(Contd. on page 6)

Printing date 05/30/2022

Reviewed on 05/30/2022

Trade name: Special thinner

(Contd. of page 5)

· **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

· **Information on toxicological effects**

· **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

CAS: 108-94-1 cyclohexanone

Oral	LD50	1,620 mg/kg (rat)
Dermal	LD50	948 mg/kg (rabbit)
Inhalative	LC50/4 h	8,000 mg/l (rat)

· **Primary irritant effect:**

· **on the skin:** No irritant effect.

· **on the eye:** No irritating effect.

· **Sensitization:** No sensitizing effects known.

· **Additional toxicological information:**

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

3

· **NTP (National Toxicology Program)**

Substance is not listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

Substance is not listed.

12 Ecological information

· **Toxicity**

· **Aquatic toxicity:** No further relevant information available.

· **Persistence and degradability** No further relevant information available.

· **Behavior in environmental systems:**

· **Bioaccumulative potential** No further relevant information available.

· **Mobility in soil** No further relevant information available.

· **Additional ecological information:**

· **General notes:**

Water hazard class 1 (Assessment by list): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**

· **Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

(Contd. on page 7)

Printing date 05/30/2022



Reviewed on 05/30/2022

Trade name: Special thinner

(Contd. of page 6)

- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

· UN-Number	UN1210
· DOT, ADR, IMDG, IATA	UN1210
· UN proper shipping name	Printing ink related material
· DOT	1210 PRINTING INK RELATED MATERIAL
· ADR	PRINTING INK RELATED MATERIAL
· IMDG, IATA	PRINTING INK RELATED MATERIAL
· Transport hazard class(es)	
· DOT	
	
· Class	3 Flammable liquids
· Label	3
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· ADR, IMDG, IATA	
	
· Class	3 Flammable liquids
· Label	3
· Packing group	III
· DOT, ADR, IMDG, IATA	III
· Environmental hazards:	
· Marine pollutant:	No
· Special precautions for user	Warning: Flammable liquids
· Hazard identification number (Kemler code):	30
· EMS Number:	F-E,S-D
· Stowage Category	A
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
<hr style="border-top: 1px dashed #000;"/>	
· ADR	
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
<hr style="border-top: 1px dashed #000;"/>	
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml

(Contd. on page 8)

Printing date 05/30/2022

Reviewed on 05/30/2022

Trade name: Special thinner

(Contd. of page 7)

· **UN "Model Regulation":** UN 1210 PRINTING INK RELATED MATERIAL, 3, III

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.

· **Sara**

· **Section 355 (extremely hazardous substances):**

Substance is not listed.

· **Section 313 (Specific toxic chemical listings):**

Substance is not listed.

· **TSCA (Toxic Substances Control Act):**

ACTIVE

· **Hazardous Air Pollutants**

Substance is not listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

Substance is not listed.

· **Chemicals known to cause reproductive toxicity for females:**

Substance is not listed.

· **Chemicals known to cause reproductive toxicity for males:**

Substance is not listed.

· **Chemicals known to cause developmental toxicity:**

Substance is not listed.

· **Carcinogeny categories**

· **EPA (Environmental Protection Agency)**

Substance is not listed.

· **TLV (Threshold Limit Value)**

A3

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

Substance is not listed.

· **GHS label elements**

The substance is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS07

· **Signal word** Warning

· **Hazard-determining components of labeling:**

cyclohexanone

· **Hazard statements**

Flammable liquid and vapor.

Harmful if inhaled.

· **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

(Contd. on page 9)

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Trade name: Special thinner

(Contd. of page 8)

Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing vapours.
Use only outdoors or in a well-ventilated area.
Wear protective gloves/protective clothing/eye protection/face protection.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Call a poison center/doctor if you feel unwell.
In case of fire: Use CO₂, powder or water spray to extinguish.
Store in a well-ventilated place. Keep cool.
Dispose of contents/container in accordance with local/regional/national/international regulations.
· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Product safety department

· **Contact:** hse@printcolor.ch

· **Date of preparation / last revision** 05/30/2022 / 2

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flammable Liquids 3: Flammable liquids – Category 3

Acute Toxicity - Inhalation 4: Acute toxicity – Category 4